

**Cosmetic composition of water-in-water emulsion type  
based on surfactants and cationic polymers**

5 The present invention relates to a cosmetic composition  
of water-in-water emulsion type comprising a particular  
surfactant(s)/cationic polymer(s)/water-soluble salt(s)  
combination, to the use of the said composition for  
washing and conditioning the hair, and to a cosmetic  
10 process for treating keratin materials using this  
composition.

In the cosmetics field, when an anionic surfactant and  
a cationic polymer are mixed together in aqueous  
solution, an associative phase separation is generally  
15 observed. Specifically, an electrostatic complex is  
formed with the two cationic and anionic compounds,  
this complex being insoluble and leading to the  
formation of a precipitate. A third compound, such as  
an amphoteric surfactant, an alcohol or a salt, may be  
20 added to avoid the formation of the complex and to  
obtain a clear one-phase system.

Moreover, when two polymers are mixed together in  
aqueous solution, a segregative phase separation is  
25 observed, i.e. two phases are formed, each enriched in  
one of the two polymers, the water partitioning between  
the two phases. This separation is due to the  
thermodynamic incompatibility between the two polymers  
and is proportionately greater the higher the  
30 concentrations or molar masses of the polymers.

Thus, no system exists that allows the production of a  
liquid dispersed phase, enriched in cationic polymer,  
in a surfactant medium, especially an anionic  
35 surfactant medium.

The Applicant has discovered, surprisingly, that  
droplets enriched in cationic polymer can be obtained  
in a surfactant medium by mixing together certain

amounts of cationic polymer and of water-soluble salt in a surfactant medium. The addition of the water-soluble salt makes it possible to avoid the formation of insoluble complexes between the cationic polymer and the surfactant(s) of the medium. This type of system will be referred to hereinbelow as a water-in-water emulsion.

The droplets present in this emulsion have a mean size of greater than 0.1  $\mu\text{m}$  and preferably less than 100  $\mu\text{m}$  as measured by optical microscopy.

In addition, this emulsion allows access to a new mode of vectorization of cationic polymers and of cosmetic agents on keratin fibres.

The emulsion according to the invention also has better flow qualities, i.e. it does not flow in blobs, which users appreciate.

One subject of the invention is thus a cosmetic composition of water-in-water emulsion type comprising, in a cosmetically acceptable aqueous medium, at least one surfactant, a suitable amount of at least one water-soluble salt and a suitable amount of at least one cationic polymer with a weight-average molecular mass of greater than  $10^5$ , in a particular water-soluble salt(s)/cationic polymer(s) weight ratio.

Another subject of the invention is the use of the composition for washing and conditioning keratin materials such as the hair.

A subject of the invention is also a cosmetic process for treating keratin materials using the composition according to the invention.

Other subjects, characteristics, aspects and advantages of the invention will emerge even more clearly on

reading the description and the various examples that follow.

According to the invention, the cosmetic composition of water-in-water emulsion type comprises, in a cosmetically acceptable aqueous medium:

- at least one surfactant,
- at least 2.25% by weight, relative to the total weight of the composition, of at least one water-soluble mineral or organic salt comprising, when it is organic, from 1 to 7 carbon atoms in the anion,
- at least 0.5% by weight, relative to the total weight of the composition, of at least one cationic polymer with a weight-average molecular mass of greater than  $10^5$ ,

in a water-soluble salt(s)/cationic polymer(s) weight ratio of greater than or equal to 4.5, preferably ranging from 4.5 to 19 and better still from 4.5 to 15.

The surfactants that may be used in the composition according to the invention may be anionic, amphoteric, nonionic or cationic.

As anionic surfactants that may be used, alone or as mixtures, in the context of the present invention, mention may be made especially of the salts, in particular the alkali metal salts such as the sodium salts, the ammonium salts, the amine salts, the amino alcohol salts or the alkaline-earth metal salts, for example the magnesium salts, of the following compounds: alkyl sulfates, alkyl ether sulfates, alkylamido ether sulfates, alkylaryl polyether sulfates, monoglyceride sulfates; alkylsulfonates, alkyl phosphates, alkylamidesulfonates, alkylarylsulfonates,  $\alpha$ -olefin sulfonates, paraffin sulfonates; alkyl sulfo-succinates, alkyl ether sulfosuccinates, alkylamide sulfosuccinates; alkyl sulfoacetates; acyl sarcosinates; and acylglutamates, the alkyl or acyl

groups of all these compounds containing from 6 to 24 carbon atoms and the aryl group preferably denoting a phenyl or benzyl group.

5 It is also possible to use C<sub>6</sub>-C<sub>24</sub> alkyl esters of polyglycosidecarboxylic acids such as alkyl glucoside citrates, polyalkyl glycoside tartrates, and polyalkyl-  
glycoside sulfosuccinates; alkyl sulfosuccinamates, acyl isethionates and N-acyltaurates, the alkyl or acyl  
10 group of all these compounds containing from 12 to 20 carbon atoms. Among the anionic surfactants that may also be used, mention may also be made of acyl lactylates in which the acyl group contains from 8 to 20 carbon atoms.

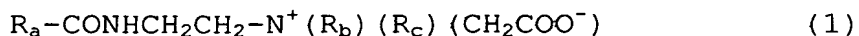
15 In addition, mention may also be made of alkyl-D-galactosideuronic acids and the salts thereof, and also polyoxyalkylenated (C<sub>6</sub>-C<sub>24</sub>)alkyl ether carboxylic acids, polyoxyalkylenated (C<sub>6</sub>-C<sub>24</sub>)alkyl(C<sub>6</sub>-C<sub>24</sub>)aryl ether  
20 carboxylic acids, polyoxyalkylenated (C<sub>6</sub>-C<sub>24</sub>)alkylamido ether carboxylic acids and salts thereof, in particular those containing from 2 to 50 ethylene oxide groups, and mixtures thereof.

25 Among the anionic surfactants mentioned above, it is preferred according to the invention to use alkyl sulfates, alkyl ether sulfates, for instance sodium lauryl ether sulfate preferably containing 2 or 3 mol of ethylene oxide, alkyl ether carboxylates, the alkyl  
30 groups generally containing from 6 to 24 carbon atoms and preferably from 8 to 16 carbon atoms, in the particular form of sodium, magnesium or ammonium salts.

The amphoteric surfactants that are suitable in the  
35 present invention may especially be aliphatic secondary or tertiary amine derivatives in which the aliphatic group is a linear or branched chain containing from 8 to 22 carbon atoms and containing at least one water-solubilizing anionic group, for instance a carboxylate,

sulfonate, sulfate, phosphate or phosphonate group; mention may also be made of (C<sub>8</sub>-C<sub>20</sub>)alkylbetaines, sulfobetaines, (C<sub>8</sub>-C<sub>20</sub>)alkylamido(C<sub>6</sub>-C<sub>8</sub>)alkylbetaines or (C<sub>8</sub>-C<sub>20</sub>)alkylamido(C<sub>6</sub>-C<sub>8</sub>)alkylsulfobetaines, and mixtures thereof.

Among the amine derivatives, mention may be made of the products sold under the name Miranol®, as described in US patents 2 528 378 and 2 781 354 and classified in the CTFA dictionary, 3rd edition, 1982, under the names Amphocarboxyglycinate and Amphocarboxypropionate, having the respective structures (1) and (2):



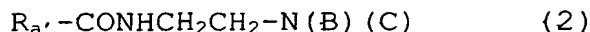
in which:

R<sub>a</sub> represents an alkyl group derived from an acid R<sub>a</sub>-COOH present in hydrolyzed coconut oil, or a heptyl, nonyl or undecyl group,

R<sub>b</sub> represents a β-hydroxyethyl group, and

R<sub>c</sub> represents a carboxymethyl group;

and



in which:

B represents -CH<sub>2</sub>CH<sub>2</sub>OX',

C represents -(CH<sub>2</sub>)<sub>z</sub>-Y', with z = 1 or 2,

X' represents a -CH<sub>2</sub>CH<sub>2</sub>-COOH group or a hydrogen atom,

Y' represents -COOH or a -CH<sub>2</sub>-CHOH-SO<sub>3</sub>H group,

R<sub>a'</sub> represents an alkyl group of an acid R<sub>a'</sub>-COOH present in coconut oil or in hydrolyzed linseed oil, an alkyl group, in particular a C<sub>17</sub> alkyl group and its iso form, or an unsaturated C<sub>17</sub> group.

These compounds are classified in the CTFA dictionary, 5th edition, 1993, under the names disodium cocoamphodiacetate, disodium lauroamphodiacetate, disodium caprylamphodiacetate, disodium capryloamphodiacetate, disodium cocoamphodipropionate, disodium lauroamphodipropionate, disodium caprylamphodipropionate, disodium capryloamphodipropionate, lauroamphodipro-

pionic acid and cocoamphodipropionic acid.

By way of example, mention may be made of the  
cocoamphodiacetate sold by the company Rhodia under the  
5 trade name Miranol® C2M concentrate.

Among the amphoteric surfactants that are preferably  
used are (C<sub>8</sub>-C<sub>20</sub>)alkylbetaines, (C<sub>8</sub>-C<sub>20</sub>)alkylamido(C<sub>6</sub>-  
C<sub>8</sub>)alkylbetaines, alkylamphomonoacetates and alkyl-  
10 amphodiacetates, and mixtures thereof.

The nonionic surfactants that may be used in the  
composition according to the invention are compounds  
that are well known per se (see in particular in this  
15 respect the "Handbook of Surfactants" by M.R. Porter,  
published by Blackie & Son (Glasgow and London), 1991,  
pp. 116-178). Thus, they may be chosen especially from  
polyethoxylated, polypropoxylated or polyglycerolated  
fatty acids, (C<sub>1</sub>-C<sub>20</sub>)alkylphenols, α-diols or alcohols  
20 having a fatty chain containing, for example, 8 to 18  
carbon atoms, it being possible for the number of  
ethylene oxide or propylene oxide groups to range in  
particular from 2 to 50 and for the number of glycerol  
groups to range in particular from 2 to 30. Mention may  
25 also be made of copolymers of ethylene oxide and of  
propylene oxide, condensates of ethylene oxide and of  
propylene oxide with fatty alcohols; polyethoxylated  
fatty amides preferably having from 2 to 30 mol of  
ethylene oxide, polyglycerolated fatty amides  
30 containing on average 1 to 5, and in particular 1.5 to  
4, glycerol groups; polyethoxylated fatty amines  
preferably having 2 to 30 mol of ethylene oxide;  
ethoxylated fatty acid esters of sorbitan having from 2  
to 30 mol of ethylene oxide; fatty acid esters of  
35 sucrose, fatty acid esters of polyethylene glycol,  
(C<sub>6</sub>-C<sub>24</sub>)alkylpolyglycosides, N-(C<sub>6</sub>-C<sub>24</sub>)alkylglucamine  
derivatives, amine oxides such as (C<sub>10</sub>-C<sub>14</sub>)alkylamine  
oxides or N-(C<sub>10</sub>-C<sub>14</sub>)acylaminopropylmorpholine oxides;  
and mixtures thereof.

Among the abovementioned nonionic surfactants that are preferably used are (C<sub>6</sub>-C<sub>24</sub>)alkylpolyglycosides.

5 Examples of cationic surfactants that may especially be mentioned include salts of optionally polyoxyalkyl-  
enated primary, secondary or tertiary fatty amines; quaternary ammonium salts such as tetraalkylammonium,  
alkylamidoalkyltrialkylammonium, trialkylbenzylammon-  
10 ium, trialkylhydroxyalkylammonium or alkylpyridinium chlorides or bromides; imidazoline derivatives; or amine oxides of cationic nature.

Preferably, the compositions of the invention contain  
15 at least one anionic surfactant optionally combined with one or more amphoteric or nonionic surfactants.

Advantageously, these compositions contain at least one anionic surfactant and at least one amphoteric  
20 surfactant.

The surfactants are generally present in a total amount ranging from 0.5% to 50% by weight, preferably from 4% to 50% by weight and even more preferentially from 4%  
25 to 20% by weight relative to the total weight of the cosmetic composition.

The water-soluble salts that may be used in the present invention are chosen from water-soluble salts of  
30 monovalent or divalent metals, for example of alkali metal or alkaline-earth metals, of ammonium or of amines, and of mineral acids or of carboxylic acids. The organic salts comprise from 1 to 7 carbon atoms in the anion.

35 Examples of such salts that may especially be mentioned include sodium chloride, potassium chloride, calcium chloride, magnesium chloride, ammonium chloride, monoethanolamine chloride, sodium citrate, ammonium

citrate, magnesium sulfate and the sodium salts of phosphoric acid. The salts of monovalent metals are preferably used, and sodium chloride is particularly preferred.

5

For the purposes of the present invention, the term "water-soluble" means a compound having, at 25°C and at atmospheric pressure, a solubility in water of greater than or equal to 1% and preferably greater than or equal to 2.5%.

10

The water-soluble salts, including those present as adjuvants of the starting materials used, are preferably present in an amount ranging from 2.25% to 30% by weight, better still strictly greater than 3% by weight, more preferentially ranging from 3.1% to 30% by weight and even more preferentially from 3.1% to 10% by weight relative to the total weight of the composition.

15

The term "cationic polymer" means any polymer containing cationic groups and/or groups that may be ionized into cationic groups.

20

The cationic polymers that may be used in accordance with the present invention may be chosen from all those already known per se as improving the cosmetic properties of hair treated with detergent compositions, i.e. especially those described in patent application EP-A-0 337 354 and in French patent applications FR-A-2 270 846, 2 383 660, 2 598 611, 2 470 596 and 2 519 863.

25

30

The cationic polymers that are preferred are chosen from those containing units comprising primary, secondary, tertiary and/or quaternary amine groups that either may form part of the main polymer chain or may be borne by a side substituent directly attached thereto.

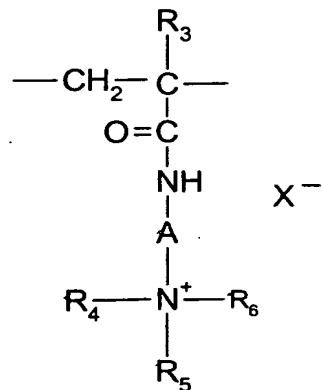
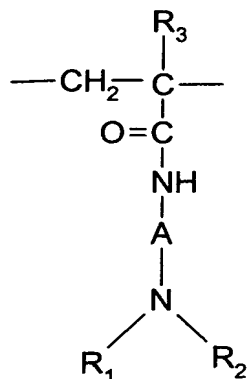
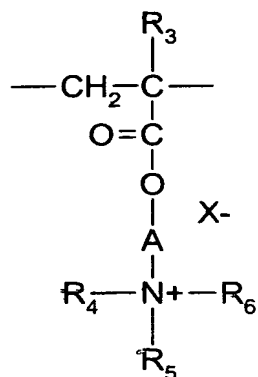
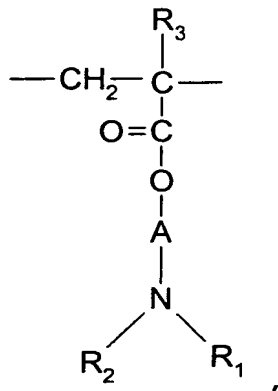
35



The cationic polymers used have a weight-average molecular mass of greater than  $10^5$  and preferably between  $10^5$  and  $10^8$ .

- 5 Among the cationic polymers that may be mentioned more particularly are polymers of the polyamine, polyamino amide and polyquaternary ammonium type. These are known products.
- 10 The polymers of the polyamine, polyamino amide and polyquaternary ammonium type that may be used in the composition of the present invention are those described in French patents 2 505 348 and 2 542 997. Among these polymers, mention may be made of:
- 15 (1) homopolymers or copolymers derived from acrylic or methacrylic esters or amides containing an amine function, comprising at least one of the units of the following formulae:

20



in which:

R<sub>1</sub> and R<sub>2</sub>, which may be identical or different, represent a hydrogen atom or an alkyl group containing from 1 to 6 carbon atoms, and preferably a methyl or ethyl group;

R<sub>3</sub>, which may be identical or different, denote hydrogen or a CH<sub>3</sub> group;

the symbols A, which may be identical or different, represent a linear or branched alkyl group of 1 to 6 carbon atoms, preferably 2 or 3 carbon atoms, or a hydroxyalkyl group of 1 to 4 carbon atoms;

R<sub>4</sub>, R<sub>5</sub> and R<sub>6</sub>, which may be identical or different, represent an alkyl group containing from 1 to 18 carbon atoms or a benzyl group and preferably an alkyl group containing from 1 to 6 carbon atoms;

X<sup>-</sup> denotes an anion derived from a mineral or organic acid, such as a methosulfate anion or a halide such as chloride or bromide.

The copolymers of family (1) can also contain one or more units derived from comonomers which may be chosen from the family of acrylamides, methacrylamides, diacetone acrylamides, acrylamides and methacrylamides substituted on the nitrogen atom with (C<sub>1</sub>-C<sub>4</sub>) lower alkyl groups, groups derived from acrylic or methacrylic acids or esters thereof, from vinyl lactams such as vinylpyrrolidone or vinylcaprolactam, or from vinyl esters.

Thus, among these copolymers of family (1) that may be mentioned are:

- copolymers of acrylamide and of dimethylaminoethyl methacrylate quaternized with dimethyl sulfate or with a dimethyl halide,

- the copolymers of acrylamide and of methacryloyloxyethyltrimethylammonium chloride described, for example, in patent application EP-A-080 976,

- copolymers of acrylamide and of methacryloyloxyethyltrimethylammonium methosulfate,

- quaternized or non-quaternized vinylpyrrolidone/  
dialkylaminoalkyl acrylate or methacrylate copolymers.  
These polymers are described in detail in French  
patents 2 077 143 and 2 393 573,

5       - dimethylaminoethyl       methacrylate/vinylcapro-  
lactam/vinylpyrrolidone terpolymers,

      - vinylpyrrolidone/methacrylamidopropyl dimethyl-  
amine copolymers, and

      - quaternized       vinylpyrrolidone/dimethylamino-  
10   propylmethacrylamide copolymers.

(2) The cellulose ether derivatives comprising  
quaternary ammonium groups, which are described in  
French patent 1 492 597, and in particular the polymers  
15   sold under the names "JR" (JR 400, JR 125, JR 30M) or  
"LR" (LR 400, LR 30M) by the company Union Carbide  
Corporation. These polymers are also defined in the  
CTFA dictionary as hydroxyethylcellulose quaternary  
ammoniums that have reacted with an epoxide substituted  
20   with a trimethylammonium group.

(3) Cationic cellulose derivatives such as the  
copolymers of cellulose or cellulose derivatives  
grafted with a water-soluble quaternary ammonium  
25   monomer, described especially in patent US 4 131 576,  
such as hydroxyalkylcelluloses, for instance  
hydroxymethyl-, hydroxyethyl- or hydroxypropyl-  
celluloses grafted especially with a methacryloyl-  
ethyltrimethylammonium, methacrylamidopropyltrimethyl-  
30   ammonium or dimethyldiallylammonium salt.

The commercial products corresponding to this  
definition are more particularly the products sold  
under the names Celquat® L 200 and Celquat® H 100 by the  
35   company National Starch.

(4) The cationic polysaccharides described in patents  
US 3 589 578 and 4 031 307, such as guar gums  
containing trialkylammonium cationic groups. Use is

made, for example, of guar gums modified with a salt (e.g. chloride) of 2,3-epoxypropyltrimethylammonium.

Such products are sold especially under the trade names  
5 Jaguar® C13S, Jaguar® C15, Jaguar® C17 and Jaguar® C162  
by the company Meyhall.

(5) Polymers consisting of piperazinyll units and of  
divalent alkylene or hydroxyalkylene groups containing  
10 straight or branched chains, optionally interrupted  
with oxygen, sulfur or nitrogen atoms or with aromatic  
or heterocyclic rings, and also the oxidation and/or  
quaternization products of these polymers. Such  
polymers are described, in particular, in French  
15 patents 2 162 025 and 2 280 361.

(6) Water-soluble polyamino amides prepared in  
particular by polycondensation of an acidic compound  
with a polyamine; these polyamino amides can be  
20 crosslinked with an epihalohydrin, a diepoxide, a  
dianhydride, an unsaturated dianhydride, a  
bis-unsaturated derivative, a bis-halohydrin, a  
bis-azetidinium, a bis-haloacyldiamine, a bis-alkyl  
halide or alternatively with an oligomer resulting from  
25 the reaction of a difunctional compound which is  
reactive with a bis-halohydrin, a bis-azetidinium, a  
bis-haloacyldiamine, a bis-alkyl halide, an  
epihalohydrin, a diepoxide or a bis-unsaturated  
derivative; the crosslinking agent is used in  
30 proportions ranging from 0.025 to 0.35 mol per amine  
group of the polyamino amide; these polyamino amides  
can be alkylated or, if they contain one or more  
tertiary amine functions, they can be quaternized. Such  
polymers are described, in particular, in French  
35 patents 2 252 840 and 2 368 508.

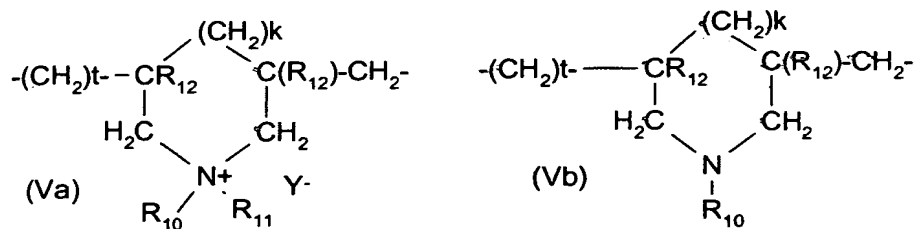
(7) Polyamino amide derivatives resulting from the  
condensation of polyalkylene polyamines with  
polycarboxylic acids followed by alkylation with

difunctional agents. Mention may be made, for example, of adipic acid/dialkylaminohydroxyalkyldialkylene-triamine polymers in which the alkyl group contains from 1 to 4 carbon atoms and preferably denotes a methyl, ethyl or propyl group, and the alkylene group contains from 1 to 4 carbon atoms, and preferably denotes an ethylene group. Such polymers are described in particular in French patent 1 583 363.

10 Among these derivatives, mention may be made more particularly of the adipic acid/dimethylamino-hydroxypropyl/diethylenetriamine polymers.

(8) Polymers obtained by reaction of a polyalkylene polyamine containing two primary amine groups and at least one secondary amine group with a dicarboxylic acid chosen from diglycolic acid and saturated aliphatic dicarboxylic acids containing from 3 to 8 carbon atoms. The molar ratio between the polyalkylene polyamine and the dicarboxylic acid is between 0.8:1 and 1.4:1; the polyamino amide resulting therefrom is reacted with epichlorohydrin in a molar ratio of epichlorohydrin relative to the secondary amine group of the polyamino amide of between 0.5:1 and 1.8:1. Such polymers are described in particular in US patents 3 227 615 and 2 961 347.

(9) Cyclopolymers of alkyldiallylamine or of dialkyldiallylammonium, such as the homopolymers or copolymers containing, as main constituent of the chain, units corresponding to formula (Va) or (Vb):

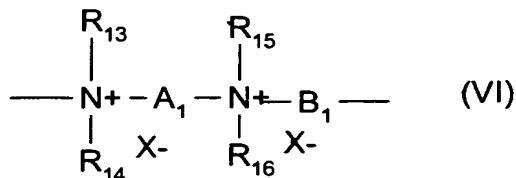


in which k and t are equal to 0 or 1, the sum k + t being equal to 1; R<sub>12</sub> denotes a hydrogen atom or a methyl radical; R<sub>10</sub> and R<sub>11</sub>, independently of each other, denote an alkyl group containing from 1 to 6 carbon atoms, a hydroxyalkyl group in which the alkyl group preferably contains from 1 to 5 carbon atoms, a lower (C<sub>1</sub>-C<sub>4</sub>) amidoalkyl group, or R<sub>10</sub> and R<sub>11</sub> can denote, together with the nitrogen atom to which they are attached, heterocyclic groups such as piperidyl or morpholinyl; Y<sup>-</sup> is an anion such as bromide, chloride, acetate, borate, citrate, tartrate, bisulfate, bisulfite, sulfate or phosphate. These polymers are described in particular in French patent 2 080 759 and in its Certificate of Addition 2 190 406.

R<sub>10</sub> and R<sub>11</sub>, independently of each other, preferably denote an alkyl group containing from 1 to 4 carbon atoms.

Among the polymers defined above, mention may be made more particularly of the dimethyldiallylammonium chloride homopolymer sold under the name Merquat® 100 by the company Calgon (and its homologues of low weight-average molecular mass) and copolymers of diallyldimethylammonium chloride and of acrylamide, sold under the name Merquat® 550.

(10) The diquatertiary ammonium polymers containing repeating units corresponding to formula (VI):



in which:

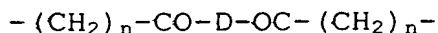
R<sub>13</sub>, R<sub>14</sub>, R<sub>15</sub> and R<sub>16</sub>, which may be identical or different, represent aliphatic, alicyclic or arylaliphatic groups containing from 1 to 20 carbon

atoms or lower hydroxyalkylaliphatic groups, or alternatively  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$  and  $R_{16}$ , together or separately, constitute, with the nitrogen atoms to which they are attached, heterocycles optionally  
5 containing a second heteroatom other than nitrogen, or alternatively  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$  and  $R_{16}$  represent a linear or branched  $C_{1-6}$  alkyl group substituted with a nitrile, ester, acyl or amide group or a group  $-CO-O-R_{17}-D$  or  $-CO-NH-R_{17}-D$  where  $R_{17}$  is an alkylene group and D is a  
10 quaternary ammonium group;

$A_1$  and  $B_1$  represent polymethylene groups containing from 2 to 20 carbon atoms, which groups may be linear or branched, saturated or unsaturated, and which may contain, linked to or intercalated in the main chain,  
15 one or more aromatic rings or one or more oxygen or sulfur atoms or sulfoxide, sulfone, disulfide, amino, alkylamino, hydroxyl, quaternary ammonium, ureido, amide or ester groups, and

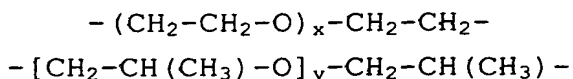
$X^-$  denotes an anion derived from a mineral or  
20 organic acid;

$A_1$ ,  $R_{13}$  and  $R_{15}$  can form, with the two nitrogen atoms to which they are attached, a piperazine ring; in addition, if  $A_1$  denotes a linear or branched, saturated or unsaturated alkylene or hydroxyalkylene group,  $B_1$   
25 can also denote a group:



in which D denotes:

a) a glycol residue of formula:  $-O-Z-O-$ , where Z denotes a linear or branched hydrocarbon-based group or  
30 a group corresponding to one of the following formulae:



where x and y denote an integer from 1 to 4, representing a defined and unique degree of  
35 polymerization or any number from 1 to 4 representing an average degree of polymerization;

b) a bis-secondary diamine residue such as a piperazine derivative;

c) a bis-primary diamine residue of formula

-NH-Y-NH-, where Y denotes a linear or branched hydrocarbon-based group, or alternatively the divalent group -CH<sub>2</sub>-CH<sub>2</sub>-S-S-CH<sub>2</sub>-CH<sub>2</sub>-;

d) a ureylene group of formula -NH-CO-NH-.

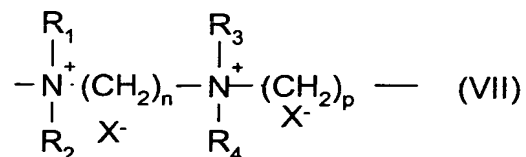
5

Preferably, X<sup>-</sup> is an anion such as chloride or bromide.

Polymers of this type are described in particular in French patents 2 320 330, 2 270 846, 2 316 271, 10 2 336 434 and 2 413 907 and US patents 2 273 780, 2 375 853, 2 388 614, 2 454 547, 3 206 462, 2 261 002, 2 271 378, 3 874 870, 4 001 432, 3 929 990, 3 966 904, 4 005 193, 4 025 617, 4 025 627, 4 025 653, 4 026 945 and 4 027 020.

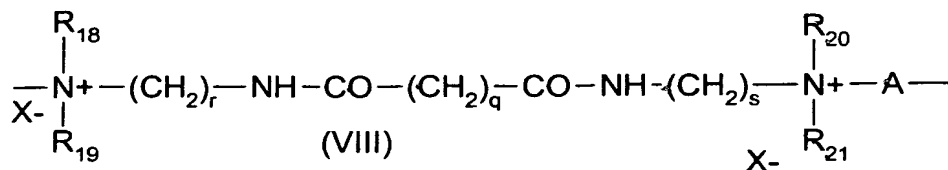
15

It is more particularly possible to use polymers that consist of repeating units corresponding to the formula:



20 in which R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub> and R<sub>4</sub>, which may be identical or different, denote an alkyl or hydroxyalkyl group containing from 1 to 4 carbon atoms approximately, n and p are integers ranging from 2 to 20 approximately, and X<sup>-</sup> is an anion derived from a mineral or organic 25 acid.

(11) Polyquaternary ammonium polymers consisting of units of formula (VIII):



30

in which:

R<sub>18</sub>, R<sub>19</sub>, R<sub>20</sub> and R<sub>21</sub>, which may be identical or



different, represent a hydrogen atom or a methyl, ethyl, propyl,  $\beta$ -hydroxyethyl,  $\beta$ -hydroxypropyl or  $-\text{CH}_2\text{CH}_2(\text{OCH}_2\text{CH}_2)_p\text{OH}$  radical, where p is equal to 0 or to an integer between 1 and 6, with the proviso that  $R_{18}$ ,  
5  $R_{19}$ ,  $R_{20}$  and  $R_{21}$  do not simultaneously represent a hydrogen atom,

r and s, which may be identical or different, are integers between 1 and 6,

q is equal to 0 or to an integer between 1 and 34,

10  $X^-$  denotes an anion such as a halide,

A denotes a dihalide radical or preferably represents  $-\text{CH}_2-\text{CH}_2-\text{O}-\text{CH}_2-\text{CH}_2-$ .

Such compounds are described in particular in patent  
15 application EP-A-122 324.

(12) Quaternary polymers of vinylpyrrolidone and of vinylimidazole.

20 (13) Crosslinked methacryloyloxy( $C_{1-4}$ )alkyltri-( $C_{1-4}$ )alkylammonium salt polymers such as the polymers obtained by homopolymerization of dimethylaminoethyl methacrylate quaternized with methyl chloride, or by copolymerization of acrylamide with dimethylaminoethyl  
25 methacrylate quaternized with methyl chloride, the homo- or copolymerization being followed by crosslinking with an olefinically unsaturated compound, in particular methylenebisacrylamide.

30 Other cationic polymers that may be used in the context of the invention are cationic proteins or cationic protein hydrolysates, polyalkyleneimines, in particular polyethyleneimines, polymers containing vinylpyridine or vinylpyridinium units, condensates of polyamines and  
35 of epichlorohydrin, quaternary polyureylenes and chitin derivatives.

Among all the cationic polymers that may be used in the context of the present invention, it is preferred to

use cellulose ether derivatives containing quaternary ammonium groups, such as the products sold under the name JR 400 by the company Union Carbide Corporation, cationic cyclopolymers, in particular the  
5 dimethyldiallylammonium chloride homopolymers or copolymers sold under the names Merquat® 100, Merquat® 550 and Merquat® S by the company Calgon, guar gums modified with a 2,3-epoxypropyltrimethylammonium salt, and quaternary polymers of vinylpyrrolidone and of  
10 vinylimidazole.

The cationic polymers are preferably present in an amount ranging from 0.5% to 10% by weight and better still from 0.5% to 4% by weight relative to the total  
15 weight of the composition.

The term "cosmetically acceptable medium" means a medium that is compatible with keratin materials such as the hair and the skin, but which also has a pleasant  
20 odor, look and feel.

The cosmetically acceptable aqueous medium consists of water or of a mixture of water and of at least one cosmetically acceptable solvent chosen from C<sub>1</sub>-C<sub>4</sub> lower  
25 alcohols such as ethanol, isopropanol, tert-butanol or n-butanol; polyols such as glycerol, propylene glycol and polyethylene glycols; and mixtures thereof.

The pH of the compositions according to the invention  
30 is generally between 2 and 11 and preferably between 3 and 10.

The composition according to the invention may also comprise one or more standard additives that are well  
35 known in the art, such as linear, branched or cyclic, organomodified or non-organomodified, volatile or non-volatile silicones; natural or synthetic thickeners or viscosity regulators; C<sub>12</sub>-C<sub>30</sub> fatty alcohols; waxes such as plant waxes or ceramides; oily fatty esters

such as isopropyl myristate or triglycerides; mineral or synthetic oils such as  $\alpha$ -olefins; vitamins or provitamins; nacreous agents; pH stabilizers; preserving agents; and dyes.

5

A person skilled in the art will take care to select the optional additives and the amount thereof such that they do not harm the properties of the compositions of the present invention.

10

These additives are generally present in the composition according to the invention in an amount ranging from 0 to 20% by weight relative to the total weight of the composition.

15

The compositions according to the invention may be prepared at room temperature, i.e. at a temperature of about from 20 to 25°C. The cationic polymer solution is poured into the surfactant solution.

20

The compositions in accordance with the invention may be used for washing and/or conditioning keratin materials, in particular the hair, for example as conditioning shampoos.

25

Another subject of the invention is a cosmetic process for treating keratin materials, such as the hair, which consists in applying an effective amount of a composition as described above to the said keratin materials, and rinsing it out after an optional leave-in time.

30

The examples that follow illustrate the present invention. The amounts indicated below are expressed as weight percentages relative to the total weight of the composition.

35

# EXAMPLES

Compositions 1 to 3 according to the invention were prepared using the ingredients indicated in the table below.

The percentages indicated in the table below are expressed as percentages of active materials.

Composition	1	2	3
Sodium lauryl ether sulfate (2.2 mol of ethylene oxide)	5%	12.5%	4.3%
Laurylbetaine	-	2.5%	-
Cocoylamidopropylbetaine	10%	-	8.6%
Poly(dimethyldiallylammonium chloride) <sup>(1)</sup> MW = $4 \times 10^5$	1%	-	0.4%
Poly(dimethyldiallylammonium chloride/acrylamide) <sup>(2)</sup> MW = $5 \times 10^6$	-	0.5%	-
Cationic-modified guar <sup>(3)</sup> MW = $1.2 \times 10^6$	-	-	0.3%
NaCl	5.7%	6.7%	3.3%
Water qs	100%	100%	100%
pH (adjusted with concentrated HCl)	7	7	5.1

<sup>(1)</sup> sold under the trade name Merquat<sup>®</sup> 100 by the company Nalco.

<sup>(2)</sup> sold under the trade name Merquat<sup>®</sup> 550 by the company Nalco.

<sup>(3)</sup> sold under the trade name Jaguar<sup>®</sup> C13S by the company Rhodia Chimie.

After mixing together the ingredients, dispersions of droplets about 10  $\mu$ m in size, containing the cationic polymer(s), are formed in the surfactant matrix.

20

Photographs taken using a Zeiss Axioplan 2 optical microscope, at a magnification of 20 $\times$ , were taken for

the three dispersions (see Fig. 1 to 3).

- Figure 1 corresponds to the photograph of the dispersion of Example 1,
- 5 Figure 2 corresponds to the photograph of the dispersion of Example 2, and
- Figure 3 corresponds to the photograph of the dispersion of Example 3.